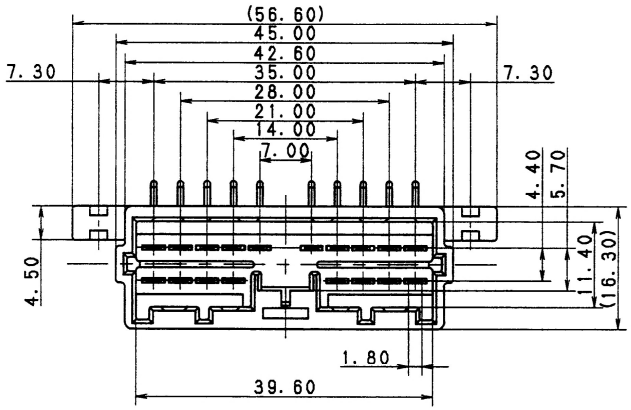
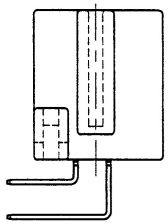
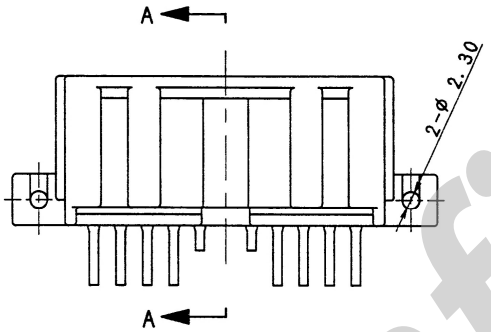
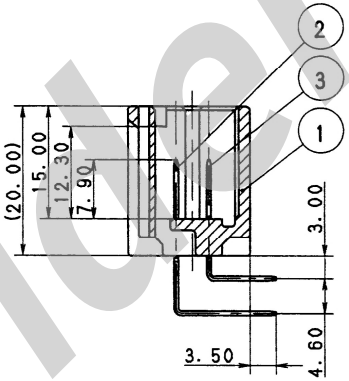
TABLE 1	ASSEMBLY PART NO.	NO.	PART NO.	MATERIAL	COLOR	QTY.
	7322-8380-30 ETC.	①	SEE TABLE 2	PBT	SEE TABLE 2	1
		②	7114-1476	BRASS t=0.60 (TIN PLATING)		8
		③	7114-1477			10

TABLE 2	ASSEMBLY PART NO.	PART NO.	COLOR
⚠	7322-8380	7122-8380	NATURAL
	7322-8380-30	7122-8380-30	BLACK

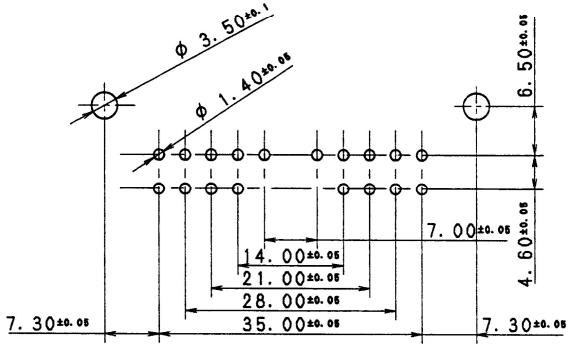




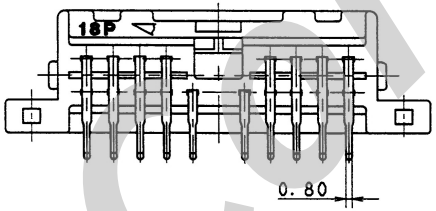




SEC. A-A



基板穴参考寸法



注記

1) 嵌合相手品番：7123-8385-30

2) 推奨タッピンねじ(JIS B1115, B1122)及び締め付けトルク。

M3XL6 ナベ2種 29.4~39.2N·cm{3~4kgf·cm}

M3XL8 ナベ2種 39.2~49.0N·cm{4~5kgf·cm}

M3XL8 サラ1種 29.4~39.2N·cm{3~4kgf·cm}

NOTES

1) MATING PART NO. :7123-8385-30

2) RECOMMENDABLE FASTENING TAPPING SCREWS (JIS B1115, B1122) & TIGHTENING TORGUE.

M3XL6 PAN HEAD SECOND CLASS 29.4~39.2N·cm{3~4kgf·cm}

M3XL8 PAN HEAD SECOND CLASS 39.2~49.0N·cm{4~5kgf·cm}

M3XL8 COUNTERSUNK HEAD FIRST CLASS 29.4~39.2N·cm{3~4kgf·cm}

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LET	DATE	REVISION RECORD	NO.	CHKD
⚠	97.09.17	ADDED PART NO.	C97-M992	K.A
	93.10.21	NEW	C93-P167	N.S

GENERAL TOLERANCE							
	10MAX	50MAX	100MAX	250MAX	2500VR	ANGLE	ECCENT
A	±0.15	±0.2	±0.3	±0.5	±0.75	±30′	0.1
B	±0.2	±0.3	±0.55	±0.95	±1.4	±30′	0.1
C	±0.3	±0.5	±0.8	±1.4	±2	±30′	0.15
SPECIFIED						MASS	g

CUSTOMER		CUSTOMER DWG NO.	
CUSTOMER PART NO.			
OFFICE		TRIAL PART NO.	
VENDOR			
VENDOR NO.			

DWG TYPE	DWG SOURCE	DWG DATE	UNIT	SCL	ANGLE
R	NEW	93.09.30	mm	2/1	3

APPROVED	CHECKED	CHECKED	DESIGN	DRAWN
川木	—	岡村	SUGIYAMA	AKAMA
'97.10.8		97.09.26	93.09.30	97.09.17

MATL. SPEC.	SEE TABLE 1	TREAT. & FIN.	
NAME	SDL TYPE CONNECTOR ASSEMBLY 18P MALE (PCB-H)		
PART NO. CH. CODE	⚠ 7322-8380-30 ETC.		
DWG NO.	7322-8380-30:R	SET DWG NO.	
	YAZAKI CORPORATION		

ISSUE MARK