ASM.P.NO.	① HOUSING			② TERMINAL	
YAZAKI NO.	YAZAKI P.NO.	NOTE		YAZAKI P.NO.	NOTE
7322-8308-30	7122-8308-30	P B T COLOR: BLACK		07114-1475 (4本) 07114-1477 (6本)	BsR Snメッキ

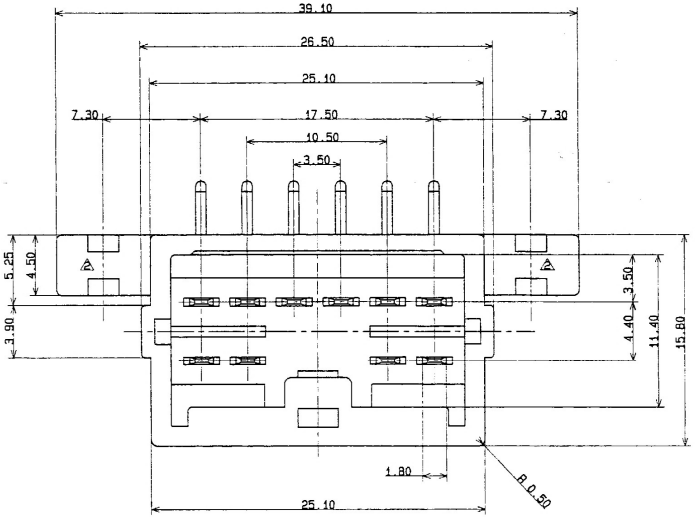
注 記

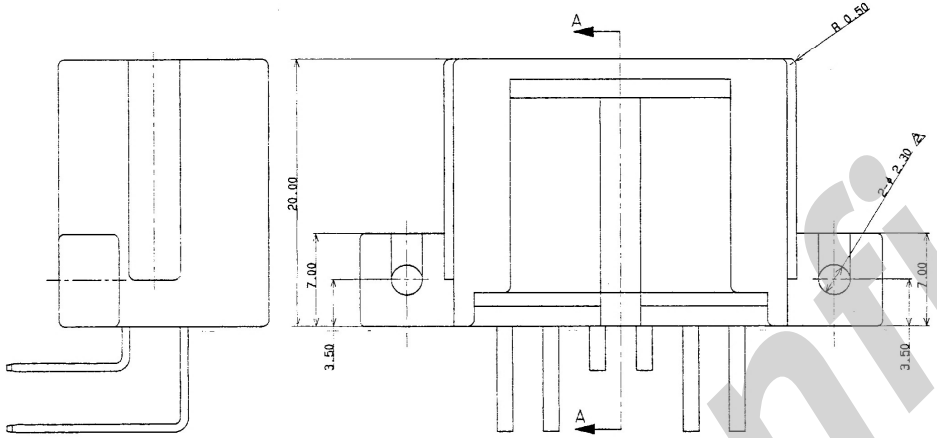
1. 嵌合相手品番: 7123-8307-30.
2. ターミナル保持力: 39.2N{4kgf}以上(初期).
3. 挿入離脱力: 挿入力98.0N{10kgf}以下.
   離脱力(ロック解除時) 98.0N{10kgf}以下.
4. 電圧降下: 3mv/A以下.
5) 推奨タッピンねじ(JIS B1115, B1122)及び締め付けトルク.
   - M3XL6 ナベ2種 29.4~39.2 N·cm{3~4 Kgf·cm}.
   M3XL8 ナベ2種 39.2~49.0 N·cm{4~5 Kgf·cm}.
   M3XL8 サラ1種 29.4~39.2 N·cm{3~4 Kgf·cm}.

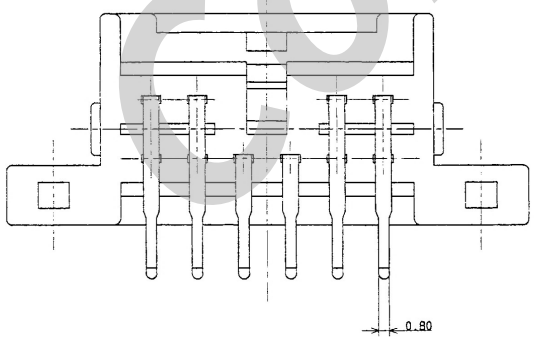
NOTES

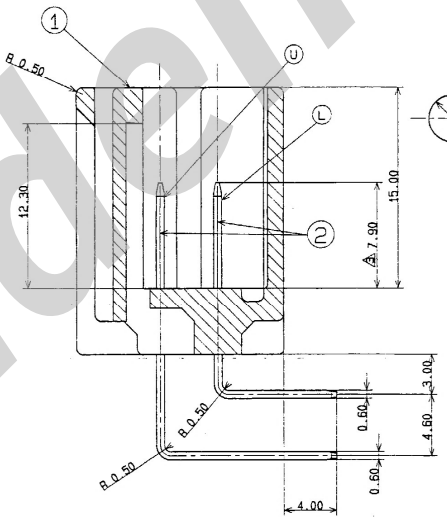
1. MATING PART NO.: 7123-8307-30.
2. TERMINAL RETAINING FORCE: MIN.39.2N{4kgf} (THE FIRST STAGE).
3. INSERTION STRENGTH: MAX.98.0N{10kgf}.
   SEPARATION STRENGTH (LOCK RELEASE FORCE): MAX.98.0N{10kgf}.
4. VOLTAGE DROP: MAX.3mv/A.
5) RECOMMENDABLE FASTENING TAPPING SCREWS (JIS B1115, B1122) & TIGHTENING TORGUE:
   M3XL6 PAN HEAD SECOND CLASS 29.4~39.2N·cm {3~4 Kgf·cm}.
   M3XL8 PAN HEAD SECOND CLASS 39.2~49.0N·cm {4~5 Kgf·cm}.
   M3XL8 COUNTERSUNK HEAD FIRST CLASS 29.4~39.2N·cm {3~4 Kgf·cm}.

プリントサーキットボード下孔径を下記に示す. 但し下孔径は, 参考とする.

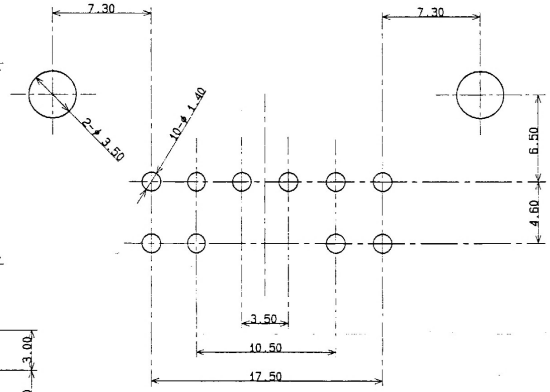








SEC. A-A



△	93.07.26	CHANGED DIMENSION	C93-L154 C.M
△	92.12.11	CHANGED FORM & RENEW	C92-P149 C.M
△	91.05.09	CHANGED FORM & RENEW	C90-7523 T.S
	89.07.07	NEW	C89-7338 K.S
LET	DATE	REVISION RECORD	NO. CHKD

GENERAL TOLERANCE

	10MAX	50MAX	100MAX	250MAX	2500VR	ANGLE	ECCENT
A	±0.15	±0.2	±0.3	±0.5	±0.75	±30'	0.1
B	±0.2	±0.3	±0.55	±0.95	±1.4	±30'	0.1
C	±0.3	±0.5	±0.8	±1.4	±2	±30'	0.15
SPECIFIED						MASS	g

DWG TYPE	DWG SOURCE	DWG DATE	UNIT	SCL	ANGLE
R	NEW	89.09.07	mm	5/1	3

APPROVED	CHECKED	CHECKED	DESIGN	DRAWN
			HASEGAWA	増田
'93.8.12	'93.7.27	'93.07.27	89.09.07	93.07.26

CUSTOMER
CUSTOMER PART NO. | CUSTOMER DWG NO.
OFFICE
VENDOR | TRIAL PART NO. 088722-1298
VENDOR NO.

MATL. SEE TABLE. | TREAT. & FIN.
SPEC.

NAME SDL TYPE CONNECTOR
10P (M) (PCB-H)

PART NO. 7322-8308-30

DWG NO. 7322-8308-30: R

YAZAKI CORPORATION

ISSUE MARK

Confidential